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## **Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

## **Listing of Claims:**

Claims 1-5 Cancelled

6. (Currently Amended) A method for producing a casting, <del>comprising</del> consisting the steps of:

providing a molten bath consisting essentially of 3 to 20 mass % of Ag, 0.5 to 1.5 mass % of Cr, 0.05 to 0.5 mass % of Zr and the balance being Cu and unavoidable impurities,

rapidly cooling said molten bath to produce a formed article having a supersaturated solid solution containing a forced solid solution of Ag and Cr, and precipitation strengthening the formed article by aging at a temperature in the range of 450 to 500 °C.

7. (Currently Amended) A method for producing a casting according to claim 1 wherein the molten bath is cooled to a temperature of 500 °C and at a rate of 1°C/sec. after solidification.

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8. (Currently Amended) A method of producing a forging, comprising consisting the steps of:

providing a molten bath consisting essentially of 3 to 8.5% by mass Ag, 0.5 to 1.5% by mass Cr, 0.05 to 0.5% by mass Zr and the balance being Cu and unavoidable impurities,

casting said molten bath to product a solidified article,
forming the solidified article into a predetermined shape, and
precipitation strengthening the article by aging for precipitation and forgoing or
rolling at a temperature in excess of 100 °C and less than 550 °C.